

Work Order ID 64357

Friday, December 03, 2010 11:44:38 AM



Page 1

Item ID: D407-802-019

Accept



Setup Start



Revision ID:

Stop



Item Name: Baggage Door Opener Installation, Composite

Start Date: 12/2/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 12/15/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-12-3

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-802-1	A								
IIN-D407-802-2	A								
IIN-D407-802-3	A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-802-019 CHG001

8/11/05/26

CL 11-5-26

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/05/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Revision ID:

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Item Name: Baggage Door Opener Installation, Composite

Start Date: 12/2/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 12/15/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

8 11/5/26



Quality Control

120

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD407-802-019

Location:

PPP rev: DD284

11/10/26 ②

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/30 ②

mf
11-05-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 64357

Parent Item: D407-802-019

Parent Item Name: Baggage Door Opener Installation, Composite

Start Date: 12/2/2010





Required Date: 12/15/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.09.27 new issue DD verf:EC
10.12.03 as per dwg rev.A DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S ₂ D3552-19  Door Prop		Manufactured	No			105	Each	1.0000	1	2 ✓			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST272A				1					
				62272				1					
S ₂ D4109-041  Doubler Assembly, Bulkhead		Manufactured	No			105	Each	1.0000	1	2 ✓			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST129				1					
				62503				1					
S ₂ D4109-043  Doubler Assembly		Manufactured	No			105	Each	1.0000	1	2 ✓			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST130				1					
				62504				1					
S ₂ 80-004-2-6  Insert		Purchased	No			105	Each	29.0000	3	6 ✓			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST377				29					
				114930				29					

64492 JB

64359 JB

~~62503~~
64360 JB

117632 JB 11/05/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

Page 2

Friday, December 03, 2010 11:44:50 AM

Work Order ID: 64357

Parent Item: D407-802-019

Parent Item Name: Baggage Door Opener Installation, Composite

Start Date: 12/2/2010

Required Date: 12/15/2010

Start Qty: 2.00

Required Qty: 2.00

MS27039C1-05 Purchased No

105 Each

247.0000

4

8

✓



SCREW



JB

Location

Loc Qty

Loc Code

ST293

247

106574

34

107008

13

107242

200

107008

MS27039C1-06 Purchased No

105 Each

94.0000

3

6

✓



Screw



JB

Location

Loc Qty

Loc Code

ST293

94

115768

94

115768

NAS1149C0363R Purchased No

105 Each

5,602.000

7

14

✓



Washer



JB

Location

Loc Qty

Loc Code

ST297

5602

113524

46

113644

56

113889

500

114742

5000

114742

NAS1836-3-08M Purchased No

105 Each

46.0000

4

8

✓



Insert



JB 11/05/25

Location

Loc Qty

Loc Code

ST278

46

115768

46

115768

Friday, December 03, 2010 11:44:50 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

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5.3 D407-802-017/-018 Passenger Door Opener Kits

Qty -017	Qty -018	Part Number	Description
		D407-802-017	PASSENGER DOOR OPENER KIT, LH
		D407-802-018	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	1	D3622-5	BALL STUD
1		D4108-1	DOOR DOUBLER, LEFT
	1	D4108-3	DOOR DOUBLER, RIGHT
	1	D4108-5	SMALL RIGHT DOOR DOUBLER
	1	D4108-11	TEMPLATE
	1	D4108-047	SILL DOUBLER ASSEMBLY
1		D4108-049	LITTER DOOR FITTING ASSEMBLY
	19	CR3523-4-2	RIVET
21		CR3523-4-3	RIVET
	4	CR3523-4-4	RIVET
2		MS20426AD4-5	RIVET
	2	MS20426AD4-6	RIVET
1	1	MS21073L5	ANCHOR NUT
3		MS21209-F1-15	HELICOIL
3		MS27039C1-06	SCREW
1		MS27039C1-09	SCREW
2	2	MS27039C1-27	SCREW
2	2	NAS1149C0332R	WASHER
2	2	NAS1149C1165R	WASHER
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.4 D407-802-019 Baggage Door Opener Kit, Composite

Qty -019	Part Number	Description
	D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE
1	D3552-19	DOOR PROP
1	D4109-041	DOUBLER ASSEMBLY, BULKHEAD
1	D4109-043	DOUBLER ASSEMBLY
3	80-004-2-6	INSERT
4	MS27039C1-05	SCREW
3	MS27039C1-06	SCREW
7	NAS1149C0363R	WASHER
4	NAS1836-3-08M	INSERT

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Revision: **A**
Date: 10.10.13

